



Dart Aerospace Ltd.
1270 Aberdeen St
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646.4002

Job Sheet 201442



Part No: 646.4002

Job Qty: 1 pcs

Part Name: AS350 Wiper Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/11/19

Description: SIOP

Type: Stock

Note: DWG REV C1 IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM IPP REV:B 16.01.07 DWG REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		11/11/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
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							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	OCT 25 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S226405

Part: 646.4002

Job No: 201442

Serial No/Batch: S226405

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02180LA 14/08/07 JG, STC SH09 -

10/3/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				120 QC 4	1 pcs
QC 4 - 58					
QC 4 - 69					
QC 4 - 9					
QC 4 - 46					
QC 4 - 68					
QC 4 - 72					
QC 4 - 74					
QC 4 - 75					
QC 4 - 78					
130 Packaging 3-1 - Stock - B4B 1 pcs		11/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
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				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	11/11/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	11/11/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

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Plex 10/3/19 1:18 PM Dart.lajeunesse.marie

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 646.4002 Location : FG102

135 - (Document Control) Photocopy bluefile & type labels per PPP 646.4002

140 - (QC21- Final Inspection - Work Order Release)

012620

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 semi)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S2135471
646.3410	LH Wiper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S1632111
646.3411	RH Wiper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S1615066
646.3814	Wiper Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S1604111
MS21042L3	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S2115333
MS24694-S53	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F1133339
MS27039-1-18	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	E1243226
MS27039-1-19	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S2163826
NAS1149F0332P	Washer (AN960-10L)	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	S2011089

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.1012	1	31	0
	646.3410	1	7	0
	646.3411	1	8	0
	646.3814	2	24	0
	MS21042L3	6	3,295	0
	MS24694-S53	2	180	0
	MS27039-1-18	2	1,086	0
	MS27039-1-19	2	435	0
	NAS1149F0332P	16	3,143	0

Part Specifications

Specifications could not be found.

Plex 10/3/19 1:18 PM Dart.lajeunesse.marie



Entered: _____ Date: _____ **WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

Route update only ☐

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐ ☐ ☐
Scrap ☐ ☐ ☐
Use-as-is ☐ ☐ ☐

DEPARTMENT/PROCESS

Cross tube ☐ ☐ ☐
Small Fab ☐ ☐ ☐
Finishing ☐ ☐ ☐

Eng. (Non-AW) ☐ ☐ ☐
Prod. Eng. Coord. ☐ ☐ ☐
Rec/Store/Packaging ☐ ☐ ☐

Engineering ☐ ☐ ☐
Water Jet ☐ ☐ ☐
Supplier ☐ ☐ ☐
Quality ☐ ☐ ☐

MRB (QS1042)

Date: _____ Sequence #: _____

QTY Affected: _____

Disposition

Description Work Order Deviation

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐ ☐ ☐ ☐ ☐
Manufacturing Process ☐ ☐ ☐ ☐ ☐
Equip/Tooling ☐ ☐ ☐ ☐ ☐
Handling/Preservation ☐ ☐ ☐ ☐ ☐
Material ☐ ☐ ☐ ☐ ☐
Product Improvement ☐ ☐ ☐ ☐ ☐
Process Improvement ☐ ☐ ☐ ☐ ☐
Human Factors ☐ ☐ ☐ ☐ ☐

FAULT CATEGORY

Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong
Bending	Misaligned/off center	Folio/Program	Outside Tolerance
Crushing	BOM/Route	Grain Direction	Drawing
Cracks	Broken/Damage/Defect	Weld	Finish
Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing
Marks/Chatter	Drill Holes	Out of Sequence	Misread
Mislabeled	Fit/Function	Off-set/Set-up	

Other/Details: _____

- NOTES:

[illegible]

	5	5	5	73	6-1.3875	SCREW	PART #	Δ
	1	1	1	77	646.9410	SUN*	AN-11	Δ
				76	601.2764	WASHER	MOT-10	
				75	601.2973	LOCK NUT	MOT-10	
				2	601.2988	SCREW	MOT-10	
				2	73	601.2943	LOCK NUT	
				2	72	601.3128	NUT	
				2	71	601.3128	NUT	
				2	70	601.3209	LOCK NUT	
				2	70	601.2638	WASHER	
				2	19	601.2649	BOLT	
				2	68	601.3119	CLAVE	
				2	67	601.3121	EYE BOLT	
				2	66	650.9201	EYE BRACKET ASSY	
				2	65	647.5701	OPS MOUNT KIT	
REF		REF	REF	2	64	601.3151	WASHER	AN-11
			?	2	63	601.2911	SCREW	AN-11
				2	62	601.2637	SCREW	AN-11
				2	61	601.2743	BOLT	AN-11
	2			1	60	646.3913	SHIM	AN-11
				4	59	646.3912	SHIM	AN-11
				1	58	646.3911	SHIM	AN-11
				4	57	646.3910	SHIM	AN-11
				4	56	600.1013	PRIMER	AN-11
				5	55	600.0129	VHB TAPE	AN-11
8 FT			5	54	600.1012	SEALANT	AN-11	Δ
			1	53	600.0997	MT HINGE END OF PART A	AN-11	Δ
			1	52	600.0990	MACH LIND 600-PART A	AN-11	Δ
			1	51	601.2826	BOLT	AN-11	Δ
6			10	50	646.3814	WIPER BRACKET	AN-11	Δ
			2	49	601.2810	SCREW	AN-11	Δ
			2	48	601.3153	DOUBLER	AN-11	Δ
			2	47	646.3719	CUTTING WASHITE	AN-11	Δ
			2	46	646.3718	CUTTING WASHITE	AN-11	Δ
			1	45	646.3717	CUTTING WASHITE	AN-11	Δ
			22	44	601.1946	SCREW	AN-11	Δ
			2	43	601.4032	SCREEN	AN-11	Δ
			2	42	601.1956	SCREW	AN-11	Δ
			4	41	601.1955	SCREW	AN-11	Δ
			4	40	601.1954	SCREW	AN-11	Δ
			4	39	601.1953	SCREW	AN-11	Δ
			4	38	601.1952	SCREW	AN-11	Δ
			4	37	601.1951	SCREW	AN-11	Δ
			4	36	601.1950	SCREW	AN-11	Δ
			4	35	601.1949	SCREW	AN-11	Δ
			4	34	601.1948	SCREW	AN-11	Δ
			4	33	601.1947	SCREW	AN-11	Δ
			4	32	601.1946	SCREW	AN-11	Δ
			4	31	601.1945	SCREW	AN-11	Δ
			4	30	601.1944	SCREW	AN-11	Δ
			4	29	601.1943	SCREW	AN-11	Δ
			4	28	601.1942	SCREW	AN-11	Δ
			4	27	601.1941	SCREW	AN-11	Δ
			4	26	601.1940	SCREW	AN-11	Δ
			4	25	601.1939	SCREW	AN-11	Δ
			4	24	601.1938	SCREW	AN-11	Δ
			4	23	601.1937	SCREW	AN-11	Δ
			4	22	601.1936	SCREW	AN-11	Δ
			4	21	601.1935	SCREW	AN-11	Δ
			4	20	601.1934	SCREW	AN-11	Δ
			4	19	601.1933	SCREW	AN-11	Δ
			4	18	601.1932	SCREW	AN-11	Δ
			4	17	601.1931	SCREW	AN-11	Δ
			4	16	601.1930	SCREW	AN-11	Δ
			4	15	601.1929	SCREW	AN-11	Δ
			4	14	601.1928	SCREW	AN-11	Δ
			4	13	601.1927	SCREW	AN-11	Δ
			4	12	601.1926	SCREW	AN-11	Δ
			4	11	601.1925	SCREW	AN-11	Δ
			4	10	601.1924	SCREW	AN-11	Δ
			4	9	601.1923	SCREW	AN-11	Δ
			4	8	601.1922	SCREW	AN-11	Δ
			4	7	601.1921	SCREW	AN-11	Δ
			4	6	601.1920	SCREW	AN-11	Δ
			4	5	601.1919	SCREW	AN-11	Δ
			4	4	601.1918	SCREW	AN-11	Δ
			4	3	601.1917	SCREW	AN-11	Δ
			4	2	601.1916	SCREW	AN-11	Δ
			4	1	601.1915	SCREW	AN-11	Δ
			4	0	601.1914	SCREW	AN-11	Δ